

Bullet Tools recently redesigned our aluminum rail system. After considerable field-testing and listening to customer feedback, we have decided to upgrade the fasteners in the assembly of some machines to a longer version to prevent the rail from detaching from the head in certain circumstances. Included are the upgrade replacement screws for the head-end of the rails. (See Fig. 1). These must be installed on all affected machines.

Machines Impacted	Solution
ES009	Replace (2) screws in assembled machine (See Fig. 1 & Fig. 2)
113FLR	Replace (4) screws in assembled machine (See Fig. 1 & Fig. 2)
213SID	Replace (4) screws in assembled machine (See Fig. 1 & Fig. 2)

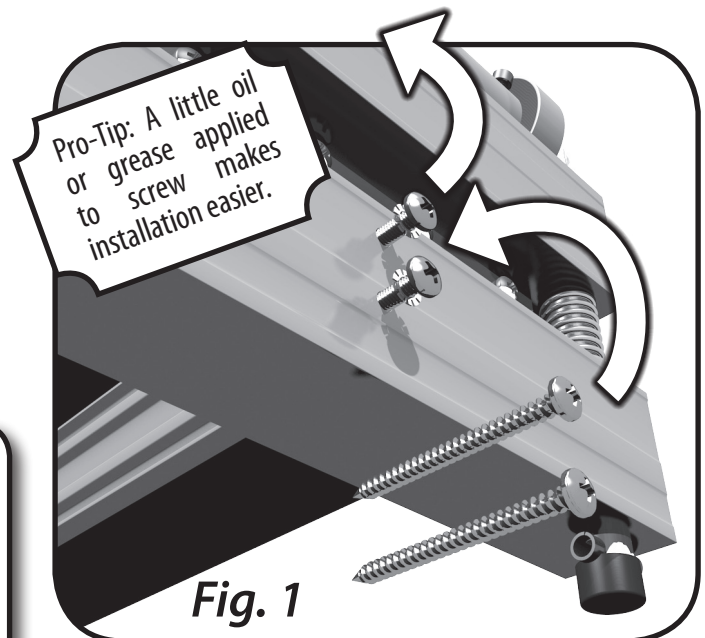


Fig. 1

- 1 Remove rail attachment screws.
- 2 Using included drillbit (17/64" or 'F'), enlarge screw holes in base. Do NOT drill rail!
- 3 Install new screws, with a small dab of grease (Included) on end of screw.

120
220 Replace (4) screws in bolt kit (See Fig. 3)

126
226
526 Replace (8) screws in bolt kit (See Fig. 3)

- 1 Remove M6 x 60 bolts from bolt kit



- 2 Replace with #14 screw (3" or 75mm)

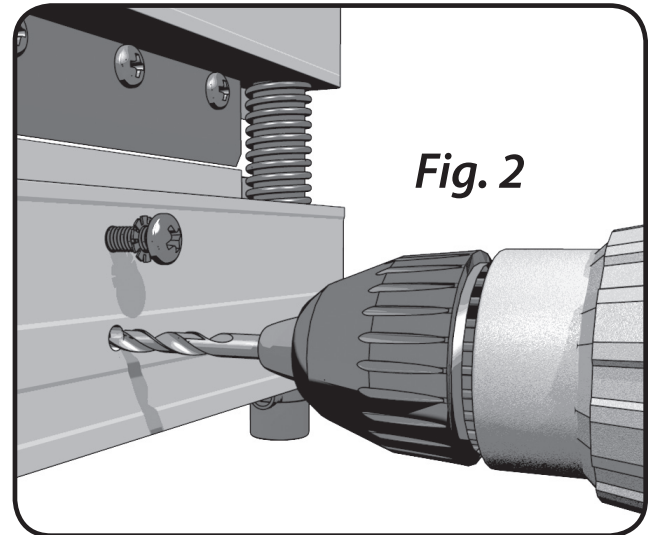


Fig. 2



Fig. 3

Questions? Call our Solutions Department
at 208-772-0175