



Caster Installation

Instructions Inside

MAGNUM SHEAR
PRO
I-SERIES

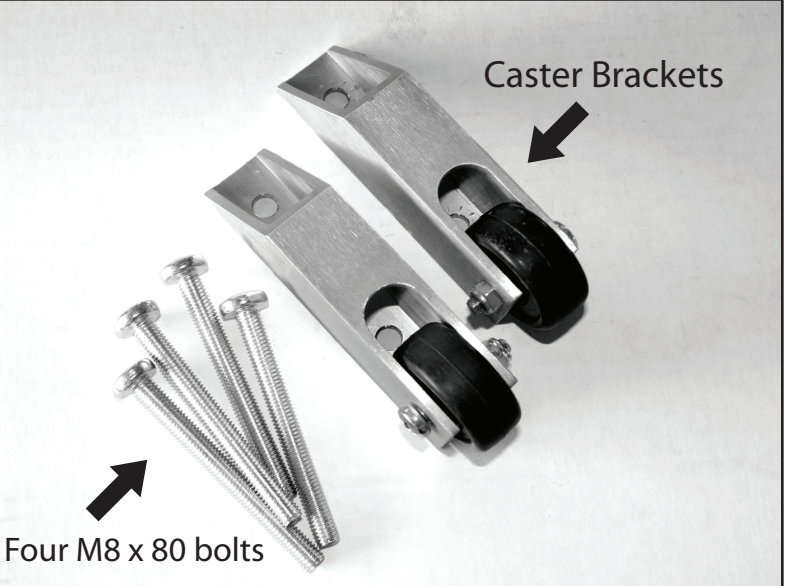
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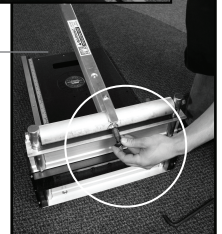
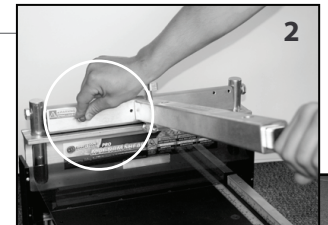



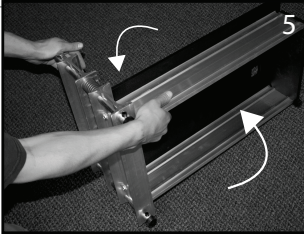
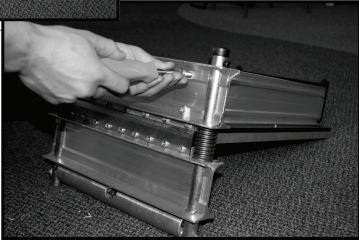
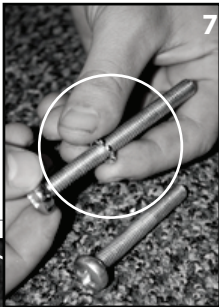
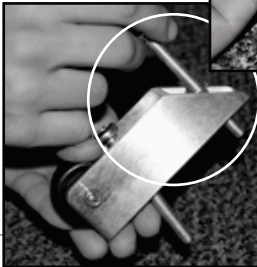
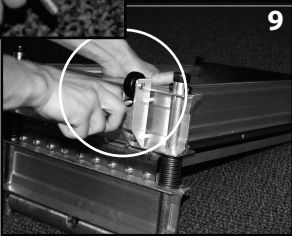
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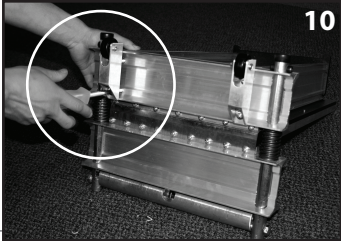

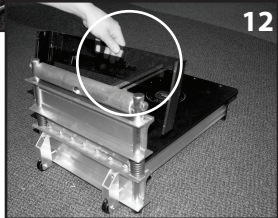
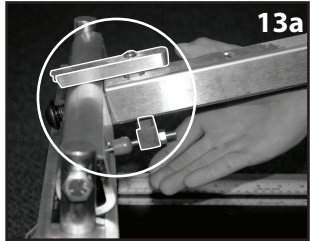
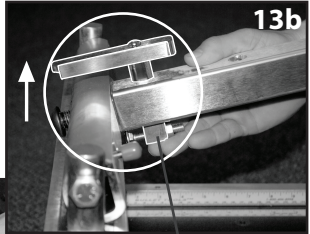
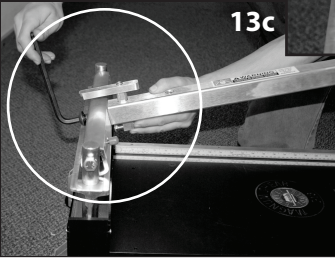
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Tools needed: • #3 phillips screwdriver
• 9.5mm / 3/8" hex wrench (included with original parts kit)

| Included Parts |  <p>Caster Brackets</p> <p>Four M8 x 80 bolts</p> |
|----------------|--|
| Step | |
| 1 | Place Magnum Shear on a stable surface (floor, workbench, etc.) |
| 2 | Lock cam shaft with safety lock while holding handle down |
| 3 | Remove handle by loosening & removing M16 x 40mm bolt |



| Step | |
|------|--|
| 4 | Remove Blade Guard (if used) by loosening & removing screws (4) <i>(The Blade Guard is an additional safety item available for purchase)</i>  |
| 5 | Carefully flip Magnum Shear over  |
| 6 | Remove all four M8 x 60 bolts from rails  |
| 7 | Slide 8mm star washers from old (M8 x 60) bolts onto new, longer bolts (M8 x 80)  |
| 8 | Slide bolts into caster bracket holes as shown  |
| 9 | Attach casters to Magnum Shear with wheels away from blade by screwing M8 x 80 bolts into rail  |

| Step | |
|------|---|
| 10 | Tighten bolts with #3 phillips screwdriver  |
| 11 | Carefully flip Magnum Shear back over  |
| 12 | Reattach blade guard (if using)  |
| 13 | <p>To re-attach handle:</p> <p>! Raise & hold "back stroke stop" until it contacts handle (see 13a-13b)</p> <p>Next, insert & tighten M16 x 40mm bolt (see 13c)</p> <p>! WARNING: machine will not function properly if the "back stroke stop" is set incorrectly.</p>    <p>"Back Stroke Stop"</p> |